SOLARLOK
Connectivity Systems for PV Solutions
As solar becomes an increasingly viable and competitive source of alternative energy, TE Solar works with you every step of the way to solve your connectivity challenges. Our proven expertise, cross-industry innovation and broad range of connectivity solutions are establishing the intelligent link between the panel and the grid—and driving the future of solar energy.
With approximately 7,000 engineers and 11 global design centers, plus manufacturing facilities in approximately 25 countries, we put a premium on innovation when it comes to helping companies solve tough design problems. Talking to us early on in your design cycle will give you the full benefit of our expertise.

We can help you:
- Shorten the design cycle
- Reduce costs
- Increase reliability
- Design for manufacturability

In short, we can help you achieve a sustainable competitive advantage. Whether it’s showing you the best existing products, offering a value added solution or designing a new product, our commitment to advanced engineering and world-class manufacturing delivers innovation that can advance any solar project. Our Electronic Components segment is a world leader in passive electronic components, including connectors and interconnect systems, relays, switches, circuit protection devices, touchscreens, sensors, and wire and cable. TE’s ability to serve your present and future requirements is realized through the synergies of a strong R&D program and our expertise in materials science, product design and process engineering, all supported by our network of 5000-plus knowledgeable, sales representatives and customer service personnel.
Mechanical, Environmental and Electrical Testing Capabilities

**Mechanical Testing Equipment**
Force-deflection curves are generated to verify that spring contact properties meet design criteria.

**Electrical and Thermal Test Equipment**
Contact resistance and temperature rise are measured and recorded automatically. These parameters help to establish/verify current carrying capacity, and de-rating curves. Test samples are isolated to minimize the influence of external variables such as air movement.

**Climate cabinets and temperature shock chambers**
Components/assemblies are exposed to cold, heat, moisture, and temperature change. Thermal shock is accomplished with the 2-chamber method. Environmental chambers operate from -70°C to +180°C enabling simulation of real-world conditions.

**4-component pollutant gas unit/crimp validation**
Slow-motion bending and vibration testing simulates line movements in the wire, stressing the crimped termination. Industrial atmospheres are generated with a gas mixture of SO2, H2S, NO2 and Cl2.

**3D X-ray computer tomography**
3D X-ray computer tomography provides high resolution three-dimensional non-destructive analysis capability.
TE manufactures the SOLARLOK product line on state of the art manufacturing equipment.

Manufacturing Capabilities

The Trutnov, Czech Republic facility offers a repeatable manufacturing process which produces a 100% automatically inspected and electrically tested junction box. For quality control purposes, each junction box is “laser etched” with a unique serial number.

Our electrical test equipment has four independent heads to automatically test each connection rail and diode in the popular four rail junction box. Assembly equipment automatically verifies the production of the cable assemblies and attachment to the junction box. The true position of the contact in the mating coupler housing and proper torque of the screw nut are some of the critical process checks made to each unit. A vision system is incorporated into the junction box assembly equipment. Polarization and molded features are inspected by the same vision system to contribute to the production of a quality product and a repeatable manufacturing process.

The SOLARLOK product is currently manufactured in Europe, Asia and the USA.

TE Manufacturing Facility in Trutnov, Czech Republic
SOLARLOK Connectivity Systems for PV Solutions

The SOLARLOK Product Concept

System Features

Junction Box
- Variable wiring options
- Simple, fast and cost-effective assembly
- Flat, low profile design
- High current carrying capacity
- Good thermal balance
- Connectorized or direct wire configurations
- Up to four outputs possible
- Up to six internal rails
- Customer-specific solutions
- TÜV and UL approved

Cable Couplers
- Simple on-site processing
- Mating safety provided by keyed housings
- Semi-automatic assembly capability possible
- Multiple plugging and unplugging cycles
- Accommodates solar cable with different insulation diameters
- High current carrying capacity
- Wide temperature operating range
- TÜV and UL approved

Solar Cable
- More than 50 years of expected lifetime (acc. to TÜV 2PfG1169/08.2007)
- More than 50% higher insulation resistance provides a superior safety
- Can withstand the lowest temperature in its range (-60°C at fixed installation)
- Nominal Voltage: 1800/3000 V AC – 2600 V DC
- Dual wall insulation
- Electron beam cross-linked
- Excellent resistance to UV, water, ozone, fluids, salt, general weathering
- Excellent resistance to abrasion
- Halogen free, flame retardant, low toxicity
- Excellent flexibility and stripping performance
- Temperature Rating : -40°C up to +125°C

Simple and Reliable Interconnection of Solar Systems

Market expansion of the formerly regulated energy supply sector, increased global environmental awareness and governments committing themselves to more stringent environmental targets have opened up new opportunities for the photovoltaic industry.

Having served a niche market in the past, the photovoltaics industry now has the opportunity to move into mass production, realizing economies of scale and gaining a greater market share of the world’s energy mix.

TE has contributed to the establishment of this environmentally-friendly technology with the introduction of its SOLARLOK connector system.

The SOLARLOK connector system delivers a flexible system solution for easy and reliable interconnections from photovoltaic modules to the DC converter. The entire system concept is based on cost-effective and reliable processing of individual interconnection system components. This significantly reduces installation costs of the solar energy system.

The junction box concept is based on a flexible, open system structure, which allows serial as well as parallel interconnection via direct wire connection or separable connectors. Within the junction box, up to six termination places rails are available for photovoltaic foil connection. If required by the customer, the junction box can be delivered pre-configured with diodes, jumpers, plug connectors, and solar cable pigtails.

The male and female cable couplers were designed for high voltage and high current-carrying capacity in addition to the well-established IP 67 sealing requirement in the photovoltaic industry. Mating safety is provided by polarity keyed housings, fully shrouded contacts, reliable high cycle life, and a squeeze to release connection system. In addition, a wide temperature range and fulfillment of worldwide standards for photovoltaic connection systems complement the robust product specification.
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Technical Data

Materials
- Socket and Pin Contacts: CuZn
- Housing: PPE+PS, weatherproof against UV radiation, ozone-free
- Contact Rail: Bright tin over copper

Electrical Features
- Withstanding Voltage: 1000 V DC
- Current Rating: Up to 25 A
- Protection Class: ||

Mechanical Features
- Temperature Range: -40°C to +105°C
- Wire Size Range: Up to 12 AWG, 4 mm²
- Protection Degree: IP 65, closed

Standards
- TÜV approved to IEC 61215 ed. 2 approved

Junction Box with Mounted Cable and Connectors

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Contact Rails</th>
<th>Diodes</th>
<th>Rated Current (IEC 61215, Edition 2) (Ampere)</th>
<th>Cable Length (mm)</th>
<th>Wire Size (mm²)</th>
<th>AWG</th>
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Junction Box with Connector Outlet

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<th>Part Number</th>
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<td>3</td>
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</tbody>
</table>

Standard mounting on the panel with silicone glue (approved types see application specification). Optional with double-sided adhesive tape (specifications of the adhesive tape can be found in the datasheets of the manufacturer).
SOLARLOK Connectivity Systems for PV Solutions

5-Rail Junction Box: Serial Interconnection

**Technical Data**

**Materials**
- Socket and Pin Contacts: CuZn
- Housing: PPE+PS, weatherproof against UV radiation, ozone
- Contact Rail: Bright tin over copper

**Electrical Features**
- Withstanding Voltage: 1000 V DC
- Current Rating: Up to 25 A
- Protection Class: ||

**Mechanical Features**
- Temperature Range: -40°C to + 115°C
- Wire Size Range: Up to 12 AWG, 4 mm²
- Protection Degree: IP 65, closed

**Standards**
- UL approved
- TÜV approved to IEC 61215 ed. 2 approved

### Junction Box with Mounted Cable and Connectors

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Contact Rails</th>
<th>Diodes</th>
<th>Rated Current (IEC 61215, Edition 2) (Ampere)</th>
<th>Cable Length (mm)</th>
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### Junction Box with Connector Outlet

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<th>Part Number</th>
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<th>Diodes</th>
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<tr>
<td>on request</td>
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<td>4</td>
<td>13.0</td>
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</table>
Automated Junction Box: Serial Interconnection

**Technical Data**

**Materials**
- **Housing**: PPE+PS, weatherproof against UV radiation ozone

**Electrical Features**
- **Withstanding Voltage**: 1000 V DC
- **Current Rating**: Up to 14 A

**Mechanical Features**
- **Temperature Range**: -40°C to +115°C
- **Wire Size Range**: Up to 12 AWG, 4 mm²
- **Protection Degree**: IP 65, closed

**Standards**
- UL approved
- TÜV approved

**Part Number**
- x-2120098-1-y

**Dimensions**
- **D**: 145 mm
- **W**: 70 mm
- **H**: 25 mm
Technical Data

Materials
Housing: PPE+PS, weatherproof against UV radiation ozone
Contact Rail: Tin plated copper alloy

Electrical Features
Withstanding Voltage: 1000 V (TÜV) / 600 V (UL)
Current Rating: Up to 13 A

Mechanical Features
Temperature Range: -40°C to +115°C
Wire Size Range: 12 AWG, 4 mm²
Protection Degree: IP 65, closed

Standards
UL approved
TÜV approved

Part Numbers
Clamp Version: y-2152080-x
Solder Version: y-2152099-x
Weld Version: y-2152177-x
Medium Junction Box: Serial Interconnection

Technical Data

**Materials**
- Socket and Pin Contacts: CuZn
- Housing: PPE+PS, weatherproof against UV radiation and ozone
- Contact Rail: Bright tin over copper
- Lid: Impact resistant PC

**Electrical Features**
- Withstanding Voltage: 1000 V DC
- Current Rating: Up to 25 A
- Protection Class: ||

**Mechanical Features**
- Temperature Range: -40°C to +115°C
- Wire Size Range: Up to 12 AWG, 4mm²
- Protection Degree: IP 65, closed

**Standards**
- UL approved
- TÜV approved to IEC 61215 ed. 2 approved

### Junction Box with Mounted Cable and Connectors

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Contact Rails</th>
<th>Diodes</th>
<th>Rated Current (IEC 61215, Edition 2) (Ampere)</th>
<th>Cable Length (mm)</th>
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<td>3</td>
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<tr>
<td>1740971-2</td>
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### Junction Box with Connector Outlet

<table>
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<th>Part Number</th>
<th>Contact Rails</th>
<th>Diodes</th>
<th>Rated Current (IEC 61215, Edition 2) (Ampere)</th>
<th>Cable Length (mm)</th>
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### Special Version

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<tr>
<th>Part Number</th>
<th>Contact Rails</th>
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<th>Withstanding Voltage</th>
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<tr>
<td>x-2120634-x</td>
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<td>3</td>
<td>1000 V (UL &amp; TÜV)</td>
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</table>
## Technical Data

### Medium Junction Box: Serial Interconnection: Special Versions

![Medium Junction Box Image]

#### Dimensions
- Height: 22.5 mm
- Width: 115 mm
- Depth: 135 mm

#### Technical Data

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Contact Rails</th>
<th>Diodes</th>
<th>Rated Current (IEC 61215, Edition 2) (Ampere)</th>
<th>Cable Length (mm)</th>
<th>Wire Size (mm²)</th>
<th>AWG</th>
<th>Comments</th>
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<td>4</td>
<td>3</td>
<td>8.5</td>
<td>1,000</td>
<td>4.0</td>
<td>12</td>
<td>with mounted cable</td>
</tr>
<tr>
<td>1-1740657-2</td>
<td>4</td>
<td>3</td>
<td>9.5</td>
<td>1,000</td>
<td>4.0</td>
<td>12</td>
<td>with mounted cable</td>
</tr>
</tbody>
</table>

### Junction Box with Mounted Cable and Connectors

![Junction Box Image]

#### Technical Data

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Contact Rails</th>
<th>Diodes</th>
<th>Rated Current (IEC 61215, Edition 2) (Ampere)</th>
<th>Cable Length (mm)</th>
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<td>9.3</td>
<td>1,000</td>
<td>4.0</td>
<td>12</td>
<td>Male contact (neutral) right, left closed</td>
</tr>
<tr>
<td>3-1740699-8</td>
<td>4</td>
<td>3</td>
<td>9.3</td>
<td>1,000</td>
<td>4.0</td>
<td>12</td>
<td>Female contact (neutral) left, right closed</td>
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<tr>
<td>1987994-1</td>
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<td>3</td>
<td>13.0</td>
<td>1,000</td>
<td>4.0</td>
<td>12</td>
<td>Male contact (neutral) right, left closed</td>
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<tr>
<td>1987995-1</td>
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<td>Female contact (neutral) left, right closed</td>
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</table>

### Inside Style

![Inside Style Image]

#### Technical Data

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<th>Part Number</th>
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<th>Diodes</th>
<th>Rated Current (IEC 61215, Edition 2) (Ampere)</th>
<th>Cable Length (mm)</th>
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<th>Comments</th>
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<tr>
<td>1740657-8</td>
<td>4</td>
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<td>8.5</td>
<td>1,000</td>
<td>4.0</td>
<td>12</td>
<td>with mounted cable</td>
</tr>
<tr>
<td>1-1740657-2</td>
<td>4</td>
<td>3</td>
<td>9.5</td>
<td>1,000</td>
<td>4.0</td>
<td>12</td>
<td>with mounted cable</td>
</tr>
</tbody>
</table>
Technical Data

Materials
Socket and Pin Contacts: Copper alloy with tin plated
Housing: R3 (UL94-V0/5VA, IT)
Lid: R2 (UL94-V0/5VA, IT)
Contact Rail: Copper alloy with tin plated

Electrical Features
Withstanding Voltage: 1000 V DC (TÜV)
600 V DC (UL)
Current Rating: 11 A (bypass mode)
Protection Class: ||

Mechanical Features
Temperature Range: -40°C to +90°C
Wire Size Range: Up to 12 AWG, 4 mm²
Protection Degree: IP 67, closed
Foil Tab Connection: Soldering

Standards
UL pending
TÜV pending

Junction Box with Mounted Cable and Connectors

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Contact Rails</th>
<th>Diodes</th>
<th>Rated Current (IEC 61215, Edition 2) (Ampere)</th>
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Technical Data

Materials
Socket and Pin Contacts: CuZn
Housing: PPE+PS, weatherproof against UV radiation ozone
Contact Rail: Bright tin over copper
Lid: Impact resistant PC.

Electrical Features
Withstanding Voltage: 1000 V DC
Current Rating: Up to 25 A
Protection Class: ||

Mechanical Features
Temperature Range: -40°C to +115°C
Wire Size Range: Up to 12 AWG, 4mm²
Protection Degree: IP 65, closed

Standards
UL approved
TÜV approved to IEC 61215 ed. 2 approved

Small 3-Rail Junction Box: Serial Interconnection

Junction Box with Mounted Cable and Connectors

<table>
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<tr>
<th>Part Number</th>
<th>Contact Rails</th>
<th>Diodes</th>
<th>Rated Current (IEC 61215, Edition 2) (Ampere)</th>
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Junction Box with Connector Outlet

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<tr>
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<td>1987771-1</td>
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<td>2</td>
<td>14.0</td>
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</tbody>
</table>
**Technical Data**

**Materials**
- **Housing**: PPE+PS, weatherproof against UV radiation ozone

**Electrical Features**
- **Current Rating**: 9 A, 11 A
- **Withstanding Voltage**: 1000 V DC

**Mechanical Features**
- **Temperature Range**: -40°C to +105°C
- **Wire Size Range**: Up to 12 AWG, 4 mm²
- **Protection Degree**: IP 65, closed

**Standards**
- UL approved
- TÜV approved to IEC 61215 ed. 2 approved (VDE 0126-5)

**Feature & Benefits**
- Low profile, only 18.5 mm
- Separate diodes in separate boxes
- Proven solderless spring clip termination technique
- 2 position style for layout flexibility
- Decentralized position saves on the length of connecting cable
- Decentralized position saves on the length of X-connect
- Connectorized style (mates with Slim Line Connector System)

**Product Offering, 9 A**

<table>
<thead>
<tr>
<th>Part Numbers</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>2134417-1</td>
<td>2 Rail Junction Box : PLUS</td>
</tr>
<tr>
<td>2134417-2</td>
<td>2 Rail Junction Box : CENTER</td>
</tr>
<tr>
<td>2134417-3</td>
<td>2 Rail Junction Box : MINUS</td>
</tr>
</tbody>
</table>

**Product Offering, 11 A**

<table>
<thead>
<tr>
<th>Part Numbers</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-2134417-1</td>
<td>2 Rail Junction Box : PLUS</td>
</tr>
<tr>
<td>1-2134417-2</td>
<td>2 Rail Junction Box : CENTER</td>
</tr>
<tr>
<td>1-2134417-3</td>
<td>2 Rail Junction Box : MINUS</td>
</tr>
</tbody>
</table>
2-Rail Micro Junction Box

Technical Data

Materials

Housing: PPE+PS, weatherproof against UV radiation, ozone, UL FI-rated

Electrical Features

Withstanding Voltage: 1000 V DC
Current Rating: Up to 7.5 A
Rated for 600 V (UL) and 1000 V (TÜV) system voltages

Mechanical Features

Temperature Range: -40°C to +85°C
Wire Size Range: 4 mm², 2.5 mm², Dual Rated
Protection Degree: IP 67, closed

Standards

UL approved
TÜV approved to IEC 62755 ed. 2 approved

2-Rail Micro Junction Box, Part Number

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Rate Current</th>
<th>Rated Voltage</th>
<th>Cable Length (mm)</th>
<th>Wire Size (mm²)</th>
<th>AWG</th>
</tr>
</thead>
<tbody>
<tr>
<td>2152131-1</td>
<td>7.5 A</td>
<td>150 V</td>
<td>440</td>
<td>4.0</td>
<td>12</td>
</tr>
</tbody>
</table>
**Technical Data**

**Materials**
- Housing: PA 66 (polyamide 66)
- Cover: PPE + PS
- Contact Rail: Copper alloy

**Electrical Features**
- Withstanding Voltage: 1000 V (TÜV), 600 V (UL)
- Current Rating: Up to 25 A

**Mechanical Features**
- Temperature Range: -40°C to +85°C
- Wire Size Range: 2.5 mm² (AWG 14) or 4.0 mm² (AWG 12)
- Protection Degree: IP 20, IP 67

**Standards**
- UL approved
- TÜV approved to IEC 61215 ed. 2 approved

---

**Potting Version**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Cable Length (mm)</th>
<th>Wire Size (mm²)</th>
<th>AWG</th>
</tr>
</thead>
<tbody>
<tr>
<td>1971645-1</td>
<td>Assembly, plus, no diode</td>
<td>250</td>
<td>4.0</td>
<td>12</td>
</tr>
<tr>
<td>1971645-2</td>
<td>Assembly, minus, no diode</td>
<td>250</td>
<td>4.0</td>
<td>12</td>
</tr>
<tr>
<td>1971645-3</td>
<td>Assembly, plus, with blocking diode</td>
<td>250</td>
<td>4.0</td>
<td>12</td>
</tr>
</tbody>
</table>

---

**No-Potting Version**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Cable Length (mm)</th>
<th>Wire Size (mm²)</th>
<th>AWG</th>
</tr>
</thead>
<tbody>
<tr>
<td>1971676-1</td>
<td>Assembly, plus, no diode, 4 mm² (12 AWG)</td>
<td>250</td>
<td>4.0</td>
<td>12</td>
</tr>
<tr>
<td>1971676-2</td>
<td>Assembly, minus, no diode, 4 mm² (12 AWG)</td>
<td>250</td>
<td>4.0</td>
<td>12</td>
</tr>
<tr>
<td>1971676-3</td>
<td>Assembly, plus, with blocking diode, 4 mm² (12 AWG)</td>
<td>250</td>
<td>4.0</td>
<td>12</td>
</tr>
</tbody>
</table>
Technical Data

Materials
- Contact Plate: CuFe
- Pin Contact: Silver plated CuSn
- Housing: High temperature resin

Electrical Features
- Withstanding Voltage: 1000 V DC

Mechanical Features
- Temperature Range: -40°C to +115°C
- Wire Size Range: Up to 12 AWG, 4.0 mm²
- Protection Degree: IP 67

Standards
- TÜV approved

Specifications
- Product Specifications: 108-94114
- Application Specifications: 114-18896

Feature & Benefits
- Suitable solution for automatic lamination
- For crystalline applications
- Connectorized junction box termination allows for easy and reliable field installations
- No potting required
- No silicon glue needed

Wing Edge Junction Box

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Diodes</th>
<th>Rated Current (IEC 61215, Edition 2) (Ampere)</th>
<th>Connection Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-1987293-4</td>
<td>1</td>
<td>12</td>
<td>with slim line connector system page 26 or blind cap (2120413-1)</td>
</tr>
</tbody>
</table>

Note: The cable assemblies for wing-edge junction box are available upon request.

NOTE: This product is not permitted for use in the USA.
Technical Data

Materials
Housing: PPE+PS, weatherproof against UV radiation, ozone, UV F1 rated material

Electrical Features
Rated Current: 11A (crystalline) and 3A (thin film)
Voltage: 1000V DC

Mechanical Features
Temperature Range: -40°C to + 85°C
Protection Level: IP 67
Application Cable: 2.5 mm² and 4.0 mm²

Specifications
Product Specifications: 108-106018
Application Specifications: 114-106001

Features & Benefits
- For both crystalline and thin film applications
- Lowest profile in its class, with a 10 mm width on connector and box
- Modular design can meet various size module application requirements
- Connectorized junction box termination allows for easy and reliable field installations

Straddle Edge Junction Box

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Type</th>
<th>Termination</th>
<th>Diode</th>
<th>Rated Current (IEC 61215, ed.2) (Ampere)</th>
<th>Connection Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>1971569-1</td>
<td>Straddle Edge Junction Box</td>
<td>Crystalline</td>
<td>Potting (a)</td>
<td>1</td>
<td>11</td>
<td>With Socket Connector</td>
</tr>
<tr>
<td>1971569-2</td>
<td></td>
<td>Thin-film</td>
<td>Potting (a)</td>
<td>1</td>
<td>3</td>
<td></td>
</tr>
<tr>
<td>1971569-3</td>
<td>Crystalline</td>
<td>Clamping</td>
<td>1</td>
<td>11</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1971569-4</td>
<td>Thin-film</td>
<td>Clamping</td>
<td>1</td>
<td>3</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

(a) Connection foil by soldering and potting. Refer to application specification for potting material information.

Note: The cable assemblies for straddle edge junction boxes are available upon request

Socket Connector & Accessories

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Keying</th>
<th>Cable Outer Diameter</th>
<th>Wire Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>1971131-1</td>
<td>Socket Connector</td>
<td>Plus</td>
<td>6.1 - 6.5 mm</td>
<td>See Application Specification</td>
</tr>
<tr>
<td>1971131-2</td>
<td>Socket Connector</td>
<td>Minus</td>
<td>6.1 - 6.5 mm</td>
<td>See Application Specification</td>
</tr>
<tr>
<td>1971131-3</td>
<td>Socket Connector</td>
<td>Plus</td>
<td>5.8 - 6.1 mm</td>
<td>See Application Specification</td>
</tr>
<tr>
<td>1971131-4</td>
<td>Socket Connector</td>
<td>Minus</td>
<td>5.8 - 6.1 mm</td>
<td>See Application Specification</td>
</tr>
<tr>
<td>1971133-1</td>
<td>End Cap</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>1971638-1</td>
<td>Dust Cap</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
</tbody>
</table>

Dimensions are in inches and millimeters unless otherwise specified.
Values in brackets are standard equivalents. Dimensions are shown for reference purposes only. Specifications subject to change.
HM : High tack metallized polyester labels
(for indoor and outdoor applications)

HM is a thermal transfer printable metalized polyester film with a high tack permanent acrylic adhesive. The labels are designed for application to rough surfaces or where increased adhesion is required. The high tack adhesion of HM will bond to most demanding surfaces, including textured and contoured surfaces.

### Technical Data

#### Applications
- Racks and Panels (including back of solar panels)
- Electronic device and equipment labeling
- General purpose label applications

#### Temperature Range
- Operating Temperature: –40°C to +150°C (–40°F to +302°F)
- Minimum Application Temperature: 10°C (50°F)

#### Specifications and Certifications
- TE Technical Data Sheet: TTDS-075
- UL 969, File MH17292

#### Printer Information
- TE Printer: TE3124 (Thermal transfer)
- TE Ribbons: 1330-0607

### NOTE:
For reliable print performance and durability, use with Tyco Electronics 1330-0607 series ribbon.
HW : High Tack White Polyester Labels

HW is a white thermal transfer printable polyester film with a high tack - permanent acrylic adhesive, designed for application to multiple surface types where increased adhesion is required. The high tack adhesion of HW will bond to most demanding surfaces, including textured and contoured surfaces.

Technical Data

Applications
- Enclosures, Racks and Panels (including back of solar panels)
- Electronic device and equipment labeling
- General purpose label applications

Temperature Range
Operating Temperature
- \(-40^\circ C \text{ to } +150^\circ C \) (\(-40^\circ F \text{ to } +302^\circ F\))
Minimum Application Temperature
- \(10^\circ C \) (\(50^\circ F\))

Specifications and Certifications
TE Technical Data Sheet: TTDS-076
UL 969, File MH17292

Printer Information
TE Printer
- TE3124 (Thermal transfer)
- T312 (Thermal transfer)
TE Ribbons
- 1330-0607

Technical Data

Applications

<table>
<thead>
<tr>
<th>Part Number Example</th>
<th>White</th>
<th>Pack Size</th>
<th>Label Height (mm)</th>
<th>Label Width (mm)</th>
<th>Product Family</th>
</tr>
</thead>
<tbody>
<tr>
<td>HW-127508 - 10 - 9</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Note: For reliable print performance and durability, use with Tyco Electronics 1330-0607 series ribbon.
Technical Data

Materials
Connector & Hardware
- Stainless Steel (Passivated)

Electrical Features
Short Term Current Test (UL 467)
- 6 AWG = 1530A (6 seconds)
- 8 AWG = 1180A (4 seconds)
- 10 AWG = 750A (4 seconds)
- 12 AWG = 470A (4 seconds)

Mechanical Features
Securness Test (ul 466A-B)
- 6 AWG = 18lbs (30 minutes)
- 8 AWG = 8lbs (30 minutes)
- 10 AWG = 5lbs (30 minutes)
- 12 AWG = 5lbs (30 minutes)

Pull out Test (ul 466A-B)
- 6 AWG = 100lbs (1 minute)
- 8 AWG = 90lbs (1 minute)
- 10 AWG = 80lbs (1 minute)
- 12 AWG = 70lbs (1 minute)

Product Offering

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Thread</th>
<th>Dim “A”</th>
<th>Package Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>2058729-1</td>
<td>6-12 AWG</td>
<td>#8-32 UNC</td>
<td>.380</td>
<td>500</td>
</tr>
<tr>
<td>2106831-1</td>
<td>Long Shank 6-12 AWG</td>
<td>#10-32 UNF</td>
<td>.700</td>
<td>100</td>
</tr>
</tbody>
</table>

*Instruction Sheet : 408-10262

Features & Benefits

- Rugged and compact hex bolt design made from stainless steel.
- Quick and easy mounting procedures.
- Bottom edge feature cuts through the anodized aluminum surface when securing the hex bolt to the module frame.
- Standard tooling can be used with the hex nuts.

Application Tooling
Flex socket wrench or wrenches

Standards
UL 467 listed
UL File E69905
A requirement for UL 1703 solar panel listing
CSA C22.2 No. 41-07

Dimensions

Top View
![Top View](image)

Side View
![Side View](image)

Bottom View
![Bottom View](image)

Edge Features

Dimensions, as in product, and all edges unless otherwise specified. Values in brackets are standard equivalents. Dimensions are shown for reference purposes only. Specifications subject to change.
Technical Data

Materials
Housing: Durable PBT 30% glass filled polyester. Material is outdoor & UV rated
Contact: High conductivity, copper

Electrical Features
Meets the tough requirements of photovoltaic grounding applications and the 2008 National Electrical Code.

Mechanical Features
Meets the tough requirements for grounding applications for solid copper wire.
12 AWG applications will withstand 70lbs pull while the 10 AWG applications will withstand 80lbs pull

Application Tooling
No special tooling is required -- only flathead screwdrivers and channel lock pliers (optional)

Standards
UL 467 listed
UL File #E69905
A requirement for UL 1703 solar panel listing
CSA C22.2 No. 41-07

Product Offering

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Screw</th>
<th>Nut</th>
<th>Package Quantity</th>
<th>Wire Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>1954381-1</td>
<td>#10-32 Thread Cutting</td>
<td>None</td>
<td>100</td>
<td>10-12 AWG</td>
</tr>
<tr>
<td>1954381-2</td>
<td>#8-32 Pan Head</td>
<td>#8-32</td>
<td>100</td>
<td>10-12 AWG</td>
</tr>
<tr>
<td>1954381-3</td>
<td>#8-32 Pan Head</td>
<td>#8-32 Star Washer Nut</td>
<td>100</td>
<td>10-12 AWG</td>
</tr>
<tr>
<td>1954381-4</td>
<td>#8-32 Long Shark</td>
<td>none</td>
<td>100</td>
<td>10-12 AWG</td>
</tr>
<tr>
<td>1954381-5</td>
<td>#10-32 Thread Cutting</td>
<td>none</td>
<td>100</td>
<td>6 mm²</td>
</tr>
</tbody>
</table>

*Instruction Sheet: 408-10160, Product Specifications: 108-2312

3 Easy Steps to Ground Your PV System

Features & Benefits

- Product comes as an assembled kit that includes an attachment screw
- Contact design provides 4 points of contact to the ground wire for high reliability
- Product is easy to install with simple tools that are readily available
- Removal of the installed ground wire requires a screwdriver, this meeting the tooled extraction requirements
- RoHS compliant

Dimensions

- #8-32 Pan Head Screw
- #10-32 Thread Cutting Screw
- Closed Position

Dimensions are in inches and millimeters unless otherwise specified
Values in brackets are standard equivalents. Dimensions are shown for reference purposes only. Specifications subject to change.
SOLARLOK Connectivity Systems for PV Solutions

Cable Coupler: Standard Line

Female Cable Coupler (kit with screw-machined contact)

<table>
<thead>
<tr>
<th>Gen 3 Seal Part Number</th>
<th>Gen 2 Seal Part Number</th>
<th>Wire Size mm²</th>
<th>Keying</th>
<th>Package Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1394462-1</td>
<td>4-1394462-6</td>
<td>2.5</td>
<td>Plus</td>
<td>100</td>
</tr>
<tr>
<td>1394462-3</td>
<td>4-1394462-8</td>
<td>4.0</td>
<td>Plus</td>
<td>100</td>
</tr>
<tr>
<td>5-1394462-5</td>
<td>6-1394462-3</td>
<td>6.0</td>
<td>Plus</td>
<td>100</td>
</tr>
<tr>
<td>1394462-2</td>
<td>4-1394462-7</td>
<td>2.5</td>
<td>Minus</td>
<td>100</td>
</tr>
<tr>
<td>1394462-4</td>
<td>4-1394462-9</td>
<td>4.0</td>
<td>Minus</td>
<td>100</td>
</tr>
<tr>
<td>5-1394462-6</td>
<td>6-1394462-4</td>
<td>6.0</td>
<td>Minus</td>
<td>100</td>
</tr>
</tbody>
</table>

Mechanical Features
- Temperature Range: -40°C to +115°C
- Dimensions: Diameter 18 mm (.71 inch)
- Protection Degree: IP 67, mated
- Contact Finish: Silver plated

Standards
- UL approved
- TÜV approved

Technical Data

Electrical Features
- Current Rating: 25 A
- Withstanding Voltage: 1000 V DC
- Contact Resistance: 1 mΩ typical

Mechanical Features
- Temperature Range: -40°C to +115°C
- Dimensions: Diameter 18 mm (.71 inch)
- Protection Degree: IP 67, mated
- Contact Finish: Silver plated

Standards
- UL approved
- TÜV approved

Male Cable Coupler (kit with screw-machined contact)

<table>
<thead>
<tr>
<th>Gen 3 Seal Part Number</th>
<th>Gen 2 Seal Part Number</th>
<th>Wire Size mm²</th>
<th>Keying</th>
<th>Package Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1394461-1</td>
<td>1394461-7</td>
<td>2.5</td>
<td>Plus</td>
<td>100</td>
</tr>
<tr>
<td>1394461-3</td>
<td>7-1394461-0</td>
<td>4.0</td>
<td>Plus</td>
<td>100</td>
</tr>
<tr>
<td>6-1394461-5</td>
<td>7-1394461-3</td>
<td>6.0</td>
<td>Plus</td>
<td>100</td>
</tr>
<tr>
<td>1394461-2</td>
<td>1394461-8</td>
<td>2.5</td>
<td>Minus</td>
<td>100</td>
</tr>
<tr>
<td>1394461-4</td>
<td>7-1394461-1</td>
<td>4.0</td>
<td>Minus</td>
<td>100</td>
</tr>
<tr>
<td>6-1394461-6</td>
<td>7-1394461-4</td>
<td>6.0</td>
<td>Minus</td>
<td>100</td>
</tr>
<tr>
<td>6-1394461-1</td>
<td>6-1394461-3</td>
<td>2.5</td>
<td>Neutral</td>
<td>100</td>
</tr>
<tr>
<td>6-1394461-2</td>
<td>7-1394461-2</td>
<td>4.0</td>
<td>Neutral</td>
<td>100</td>
</tr>
<tr>
<td>6-1394461-4</td>
<td>7-1394461-5</td>
<td>6.0</td>
<td>Neutral</td>
<td>100</td>
</tr>
</tbody>
</table>
Cable Coupler: Slim Line

Female Cable Coupler (kit with screw-machined contact)

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Wire Size mm²</th>
<th>AWG</th>
<th>Keying</th>
<th>Cable Outer Diameter</th>
<th>Package Quantity</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>1987559-1</td>
<td>2.5</td>
<td>14</td>
<td>Plus</td>
<td>&gt; 6.3 to 6.8 mm</td>
<td>100</td>
<td>TÜV &amp; UL</td>
</tr>
<tr>
<td>1987559-2</td>
<td>2.5</td>
<td>14</td>
<td>Minus</td>
<td>&gt; 6.3 to 6.8 mm</td>
<td>100</td>
<td>TÜV &amp; UL</td>
</tr>
<tr>
<td>1-1987559-1</td>
<td>4.0</td>
<td>12</td>
<td>Plus</td>
<td>5.8 to 6.3 mm</td>
<td>100</td>
<td>TÜV &amp; UL</td>
</tr>
<tr>
<td>1-1987559-2</td>
<td>4.0</td>
<td>12</td>
<td>Minus</td>
<td>5.8 to 6.3 mm</td>
<td>100</td>
<td>TÜV &amp; UL</td>
</tr>
</tbody>
</table>

Female Cable Coupler (without contact: only housing and sealing)

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Keying</th>
<th>Cable Outer Diameter</th>
<th>Package Quantity</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>1987287-1</td>
<td>Plus</td>
<td>&gt; 6.3 to 6.8 mm</td>
<td>100</td>
<td>TÜV &amp; UL</td>
</tr>
<tr>
<td>1987287-2</td>
<td>Minus</td>
<td>&gt; 6.3 to 6.8 mm</td>
<td>100</td>
<td>TÜV &amp; UL</td>
</tr>
<tr>
<td>2120347-1</td>
<td>Plus</td>
<td>5.8 to 6.3 mm</td>
<td>100</td>
<td>TÜV &amp; UL</td>
</tr>
<tr>
<td>2120347-2</td>
<td>Minus</td>
<td>5.8 to 6.3 mm</td>
<td>100</td>
<td>TÜV &amp; UL</td>
</tr>
</tbody>
</table>

Male Cable Coupler (kit with screw-machined contact)

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Wire Size mm²</th>
<th>AWG</th>
<th>Keying</th>
<th>Cable Outer Diameter</th>
<th>Package Quantity</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>1987558-1/-4</td>
<td>2.5</td>
<td>14</td>
<td>Plus</td>
<td>&gt; 6.3 to 6.8 mm</td>
<td>100</td>
<td>TÜV/UL</td>
</tr>
<tr>
<td>1987558-2/-5</td>
<td>2.5</td>
<td>14</td>
<td>Minus</td>
<td>&gt; 6.3 to 6.8 mm</td>
<td>100</td>
<td>TÜV/UL</td>
</tr>
<tr>
<td>1987558-3/-6</td>
<td>2.5</td>
<td>14</td>
<td>Neutral</td>
<td>&gt; 6.3 to 6.8 mm</td>
<td>100</td>
<td>TÜV/UL</td>
</tr>
<tr>
<td>1-1987558-1/-4</td>
<td>4.0</td>
<td>12</td>
<td>Plus</td>
<td>5.8 to 6.3 mm</td>
<td>100</td>
<td>TÜV/UL</td>
</tr>
<tr>
<td>1-1987558-2/-5</td>
<td>4.0</td>
<td>12</td>
<td>Minus</td>
<td>5.8 to 6.3 mm</td>
<td>100</td>
<td>TÜV/UL</td>
</tr>
<tr>
<td>1-1987558-3/-6</td>
<td>4.0</td>
<td>12</td>
<td>Neutral</td>
<td>5.8 to 6.3 mm</td>
<td>100</td>
<td>TÜV/UL</td>
</tr>
</tbody>
</table>

Male Cable Coupler (without contact: only housing and sealing)

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Keying</th>
<th>Cable Outer Diameter</th>
<th>Package Quantity</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>1987286-1/-4</td>
<td>Plus</td>
<td>&gt; 6.3 to 6.8 mm</td>
<td>100</td>
<td>TÜV/UL</td>
</tr>
<tr>
<td>1987286-2/-5</td>
<td>Minus</td>
<td>&gt; 6.3 to 6.8 mm</td>
<td>100</td>
<td>TÜV/UL</td>
</tr>
<tr>
<td>1987286-3/-6</td>
<td>Neutral</td>
<td>&gt; 6.3 to 6.8 mm</td>
<td>100</td>
<td>TÜV/UL</td>
</tr>
<tr>
<td>2120346-1/-4</td>
<td>Plus</td>
<td>5.8 to 6.3 mm</td>
<td>100</td>
<td>TÜV/UL</td>
</tr>
<tr>
<td>2120346-2/-5</td>
<td>Minus</td>
<td>5.8 to 6.3 mm</td>
<td>100</td>
<td>TÜV/UL</td>
</tr>
<tr>
<td>2120346-3/-6</td>
<td>Neutral</td>
<td>5.8 to 6.3 mm</td>
<td>100</td>
<td>TÜV/UL</td>
</tr>
</tbody>
</table>
## Replacement Contacts

### Female Contacts (Screw-Machined)

**Material:** Copper alloy, silver plated

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Wire Size (mm²)</th>
<th>Wire Size (AWG)</th>
<th>Package Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1987281-1</td>
<td>2.5</td>
<td>AWG 14</td>
<td>100</td>
</tr>
<tr>
<td>1987281-2</td>
<td>4.0</td>
<td>AWG 12</td>
<td>100</td>
</tr>
<tr>
<td>1987281-3</td>
<td>6.0</td>
<td>AWG 10</td>
<td>100</td>
</tr>
</tbody>
</table>

### Male Contacts (Screw-Machined)

**Material:** Copper alloy, silver plated

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Wire Size (mm²)</th>
<th>Wire Size (AWG)</th>
<th>Package Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1987280-1</td>
<td>2.5</td>
<td>AWG 14</td>
<td>100</td>
</tr>
<tr>
<td>1987280-2</td>
<td>4.0</td>
<td>AWG 12</td>
<td>100</td>
</tr>
<tr>
<td>1987280-4</td>
<td>6.0</td>
<td>AWG 10</td>
<td>100</td>
</tr>
</tbody>
</table>

---

**Technical Data**

**Materials**

**Contact:** Silver plated, copper alloy

**Electrical Features**

**Current Rating:** Up to 25 A

---

**Dimensions:**

- Female Contacts: 24.5 mm (4.1 mm)
- Male Contacts: 26.75 mm (4.1 mm)

---

**Replacement Contacts**

**Male Contacts (Screw-Machined)**

**Material:** Copper alloy, silver plated

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Wire Size (mm²)</th>
<th>Wire Size (AWG)</th>
<th>Package Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1987280-1</td>
<td>2.5</td>
<td>AWG 14</td>
<td>100</td>
</tr>
<tr>
<td>1987280-2</td>
<td>4.0</td>
<td>AWG 12</td>
<td>100</td>
</tr>
<tr>
<td>1987280-4</td>
<td>6.0</td>
<td>AWG 10</td>
<td>100</td>
</tr>
</tbody>
</table>
PV4 Connector

**Technical Data**

**Materials**
- Housing: PC
- Contact: Tin copper
- Contact Finish: Tin plated

**Electrical Features**
- Withstanding Voltage: 1000 V DC
- Current Rating:
  - Up to 35 A for 4.0 mm²
  - Up to 40 A for 6.0 mm²
- Contact Resistance: 0.25 mΩ typical

**Mechanical Features**
- Dimensions: Diameter 18.7 mm (.74 inch)
- Protection Degree: IP 68, mated

**Standards**
- UL pending
- TÜV pending

---

**Cable Coupler: PV4 (Female and Male Cable Coupler)**

<table>
<thead>
<tr>
<th>Gen 4 Seal P/N</th>
<th>Gen 2 Seal P/N</th>
<th>Wire Size</th>
<th>Coupler</th>
<th>Package Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1971861-1</td>
<td>1971861-2</td>
<td>4.0, 6.0</td>
<td>Male</td>
<td>100</td>
</tr>
<tr>
<td>1971862-1</td>
<td>1971862-2</td>
<td>4.0, 6.0</td>
<td>Female</td>
<td>100</td>
</tr>
</tbody>
</table>
## Accessories

### Parallel Interconnection using T-Branch Connector

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Keying</th>
<th>Package Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1534611-1</td>
<td>Plus</td>
<td>20</td>
</tr>
<tr>
<td>1534611-2</td>
<td>Minus</td>
<td>20</td>
</tr>
</tbody>
</table>

### Parallel Interconnection using T-Branch Connector (Female-to-Male)

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Keying</th>
<th>Package Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1740277-1</td>
<td>Plus</td>
<td>20</td>
</tr>
<tr>
<td>1740277-2</td>
<td>Minus</td>
<td>20</td>
</tr>
</tbody>
</table>

### Safety Clips (Optional)

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Package Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1534226-1</td>
<td>Pivoted</td>
<td>100</td>
</tr>
<tr>
<td>2106207-1*</td>
<td>NEC 2008/USA UTE C15-712/France</td>
<td>100</td>
</tr>
</tbody>
</table>

*Instruction Sheet: 408-10296

### Connector Dust Covers

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Package Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>1987423-1</td>
<td>Female housing cover with strap</td>
<td>100</td>
</tr>
<tr>
<td>1394739-1</td>
<td>Male housing cover with strap</td>
<td>100</td>
</tr>
<tr>
<td>1987424-1</td>
<td>Female housing no strap</td>
<td>100</td>
</tr>
<tr>
<td>1987419-1</td>
<td>Male housing no strap</td>
<td>100</td>
</tr>
</tbody>
</table>

Note: Dust cap are reusable

### Frame Mount Connector

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Wire Size</th>
<th>Rated Current</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>1971635-1</td>
<td>Frame Mount Connector</td>
<td>2.5 - 4.0 mm²</td>
<td>12 A</td>
<td>TÜV (UL with cover)</td>
</tr>
<tr>
<td>1971653-1</td>
<td>Cover (for UL approval)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Product spec.: 108-106054, Application spec.: 114-106009
DC Converter Receptacle

Technical Data

Electrical Features
Current Rating: Up to 25 A
Withstanding Voltage: 1000 V DC
Contact Resistance: ≤ 1 mΩ typical

Mechanical Features
Dimensions: Diameter 18 mm (.71 inch)
Temperature Range: -40°C to +105°C
Protection Degree: IP 67, mated
Contact Finish: Silver plated

With O-Ring and Metal Nut (kit with screw-machined contact)

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Wire Size mm²</th>
<th>AWG</th>
<th>Keying</th>
<th>Package Quantity</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>1394738-1</td>
<td>2.5</td>
<td>14</td>
<td>Plus</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1394738-3</td>
<td>4.0</td>
<td>12</td>
<td>Plus</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1394738-9</td>
<td>6.0</td>
<td>10</td>
<td>Plus</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1394738-2</td>
<td>2.5</td>
<td>14</td>
<td>Minus</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1394738-4</td>
<td>4.0</td>
<td>12</td>
<td>Minus</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1-1394738-0</td>
<td>6.0</td>
<td>10</td>
<td>Minus</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>2120382-1</td>
<td>2.5</td>
<td>14</td>
<td>Plus</td>
<td>100</td>
<td>UL</td>
</tr>
<tr>
<td>2120382-3</td>
<td>4.0</td>
<td>12</td>
<td>Plus</td>
<td>100</td>
<td>UL</td>
</tr>
<tr>
<td>2120382-5</td>
<td>6.0</td>
<td>10</td>
<td>Plus</td>
<td>100</td>
<td>UL</td>
</tr>
<tr>
<td>2120382-2</td>
<td>2.5</td>
<td>14</td>
<td>Minus</td>
<td>100</td>
<td>UL</td>
</tr>
<tr>
<td>2120382-4</td>
<td>4.0</td>
<td>12</td>
<td>Minus</td>
<td>100</td>
<td>UL</td>
</tr>
<tr>
<td>2120382-6</td>
<td>6.0</td>
<td>10</td>
<td>Minus</td>
<td>100</td>
<td>UL</td>
</tr>
</tbody>
</table>

With Flat Seal and Plastic Nut (kit with screw-machined contact)

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Wire Size mm²</th>
<th>AWG</th>
<th>Keying</th>
<th>Flat Seal Color</th>
<th>Package Quantity</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>1740210-1</td>
<td>2.5</td>
<td>14</td>
<td>Plus</td>
<td>Black</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1740210-3</td>
<td>4.0</td>
<td>12</td>
<td>Plus</td>
<td>Black</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1740210-5</td>
<td>6.0</td>
<td>10</td>
<td>Plus</td>
<td>Black</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1740210-2</td>
<td>2.5</td>
<td>14</td>
<td>Minus</td>
<td>Black</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1740210-4</td>
<td>4.0</td>
<td>12</td>
<td>Minus</td>
<td>Black</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1740210-6</td>
<td>6.0</td>
<td>10</td>
<td>Minus</td>
<td>Black</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1740210-7</td>
<td>2.5</td>
<td>14</td>
<td>Plus</td>
<td>Red</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1740210-9</td>
<td>4.0</td>
<td>12</td>
<td>Plus</td>
<td>Red</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1-1740210-1</td>
<td>6.0</td>
<td>10</td>
<td>Plus</td>
<td>Red</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1740210-8</td>
<td>2.5</td>
<td>14</td>
<td>Minus</td>
<td>Blue</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1-1740210-0</td>
<td>4.0</td>
<td>12</td>
<td>Minus</td>
<td>Blue</td>
<td>100</td>
<td>TÜV</td>
</tr>
<tr>
<td>1-1740210-2</td>
<td>6.0</td>
<td>10</td>
<td>Minus</td>
<td>Blue</td>
<td>100</td>
<td>TÜV</td>
</tr>
</tbody>
</table>
As part of expanding the SOLARLOK product line, Tyco Electronics produces wire that is designed to meet the harsh environmental conditions typical of photovoltaic installations. The flexible, dual wall, halogen free and cross linked solar wire offers long term stability with TÜV UL approval. Its outstanding features include: high resistance against environmental conditions such as humidity, UV-radiation and ozone. In addition, it has excellent resistance to abrasion and temperature extremes. The wire has a high dielectric withstanding voltage and due to its fine-stranded, tin plated copper conductor, it is easy to handle, bend, route, and to strip.

### Technical Data

**Material**

- **Conductor**: Stranded tin plated copper
- **Insulation**: Electron beam cross-linked polyolefin
- **Sheath**: Electron beam cross-linked halogen free polyolefin
- **Color**: Black (Blue/Red upon request)

**Electrical Features**

- **Voltage Rating**
  - (as per TÜV requirement)
  - 600/1000 VAC, 1800 V DC
  - 1800/3000 VAC
  - 2600 VDC

- **Wire Size Range**
  - 2.5 mm² (AWG 14)
  - 4.0 mm² (AWG 12)
  - 6.0 mm² (AWG 10)

**Standards**

- TÜV certified according to 2PfG 1169/08.2007 (PV1-F): RG002106
- UL certified according to UL Outline 4703 (PV wire, type ZKLA): E317230
- Fire Performance: IEC 60332-1-2, UL 1581 1080/VW1, EN 50267-2-1/2, EN 50505
- Conductor: IEC 60228 class 5 (stranded and flexible tin plated copper wire)

**Features & Benefits**

- More than 50 years of expected lifetime (acc. to TÜV 2PfG1169/08.2007)
- More than 50% higher insulation resistance provides a superior safety
- Can withstand the lowest temperature in its range (-60°C at fixed installation)
- Temperature Rating: -40°C up to +125°C
- TÜV and UL approved
- Dual wall insulation
- Excellent resistance to abrasion
- Excellent flexibility and stripping performance

### Global TÜV and UL 4703

<table>
<thead>
<tr>
<th>Color</th>
<th>Part Number</th>
<th>Cross Section mm²</th>
<th>AWG</th>
<th>Construction no. x mm</th>
<th>Max Diameter (mm)</th>
<th>Weight (kg/km)</th>
<th>Reel Package (m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black</td>
<td>956297-4</td>
<td>2.5 14</td>
<td>50 0.26 1.95</td>
<td>6.65 +/-0.15/-0.1</td>
<td>62.5</td>
<td>500</td>
<td></td>
</tr>
<tr>
<td></td>
<td>956298-4</td>
<td>4.0 12</td>
<td>56 0.31 2.50</td>
<td>6.90 +/-0.10</td>
<td>75.8</td>
<td>500</td>
<td></td>
</tr>
<tr>
<td></td>
<td>956299-4</td>
<td>6.0 10</td>
<td>84 0.31 3.05</td>
<td>7.35 +/-0.25</td>
<td>95.5</td>
<td>500</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1-956297-4</td>
<td>2.5 14</td>
<td>50 0.26 1.95</td>
<td>6.65 +/-0.15/-0.1</td>
<td>62.5</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1-956298-4</td>
<td>4.0 12</td>
<td>56 0.31 2.50</td>
<td>6.90 +/-0.10</td>
<td>75.8</td>
<td>100</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1-956299-4</td>
<td>6.0 10</td>
<td>84 0.31 3.05</td>
<td>7.35 +/-0.25</td>
<td>95.5</td>
<td>100</td>
<td></td>
</tr>
</tbody>
</table>

TÜV approved cable upon request
SOLARLOK Connectivity Systems for PV Solutions

Solar Cable: Type USE-2

Technical Data

Electrical Features
Voltage Rating: 600 V DC

Mechanical Features
Operating Temperature: up to +90°C

Standards
UL certified to 854 (USE-2): 12-10 AWG
UL File E314122 and E314123

Features & Benefits
- Insulation provides resistance to U.V., water, ozone, fluids, salt, gasoline, and petroleum general weathering
- High strand count conductor provides flexibility and stripping performance
- Multiple cable diameters available

USE-2 approved solar cable – for the North American market UL approved cable is offered in 10 through 14 AWG. This cable is approved for USE-2, XHHW-2, RHW-2, or RHH. Sunlight, gasoline, and petroleum resistance make this an ideal cable for any solar installation in North America. A high strand count increases the flexibility and tinned copper wire strands ease the use of this cable.

Type USE-2 (For US Installation), UL Approved Cable

<table>
<thead>
<tr>
<th>Color</th>
<th>Part Number</th>
<th>Cross Section (AWG)</th>
<th>Diameter (inch)</th>
<th>Reel Package (ft)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black</td>
<td>1986166-2</td>
<td>14</td>
<td>0.17</td>
<td>500</td>
</tr>
<tr>
<td></td>
<td>1986166-3</td>
<td>14</td>
<td>0.17</td>
<td>2,500</td>
</tr>
<tr>
<td></td>
<td>1986165-2</td>
<td>12</td>
<td>0.19</td>
<td>500</td>
</tr>
<tr>
<td></td>
<td>1986165-3</td>
<td>12</td>
<td>0.19</td>
<td>2,500</td>
</tr>
<tr>
<td></td>
<td>1986164-2</td>
<td>10</td>
<td>0.21</td>
<td>500</td>
</tr>
<tr>
<td></td>
<td>1986164-3</td>
<td>10</td>
<td>0.21</td>
<td>2,500</td>
</tr>
</tbody>
</table>
Wiring Example with Extension Cables

Configuration Example at 4.0 mm²

Cable Assembly

<table>
<thead>
<tr>
<th>Cable Assembly Version</th>
<th>1 m</th>
<th>3 m</th>
<th>5 m</th>
<th>10 m</th>
<th>20 m</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1987376-1</td>
<td>1987376-2</td>
<td>1987376-3</td>
<td>1987376-4</td>
<td>1987376-5</td>
</tr>
<tr>
<td>2</td>
<td>1-1987376-1</td>
<td>1-1987376-2</td>
<td>1-1987376-3</td>
<td>1-1987376-4</td>
<td>1-1987376-5</td>
</tr>
<tr>
<td>3</td>
<td>2-1987376-1</td>
<td>2-1987376-2</td>
<td>2-1987376-3</td>
<td>2-1987376-4</td>
<td>2-1987376-5</td>
</tr>
<tr>
<td>4</td>
<td>3-1987376-1</td>
<td>3-1987376-2</td>
<td>3-1987376-3</td>
<td>3-1987376-4</td>
<td>3-1987376-5</td>
</tr>
<tr>
<td>5</td>
<td>4-1987376-1</td>
<td>4-1987376-2</td>
<td>4-1987376-3</td>
<td>4-1987376-4</td>
<td>4-1987376-5</td>
</tr>
</tbody>
</table>

More variants (cable length, wire diameter, color) upon request.
Serial Interconnection for Junction Boxes with Cable Outlet
(4.0 mm² / 12 AWG Wiring, Cable Outer Diameter 5.5 – 8.0 mm)
Serial Interconnection for Junction Boxes with Plug Connectors
(4.0 mm² / 12 AWG Wiring, Cable Outer Diameter 5.5 – 8.0 mm)

Interconnection Examples (continued)
5-String Combiner Box

The SOLARLOK combiner box assembly is used to combine up to five strings in a preterminated connectorized weather-resistant enclosure to meet National Electric Code (NEC) requirements for series fusing of photovoltaic (PV) modules (solar panels).

The combiner box assembly consists of a box, cover (with hinges), transparent dead front lid (under the cover), and 10 pre-terminated SOLARLOK connectors each with a removable dust cover. The box features 4 knockouts (for output wiring), lock tab, mounting slots and pre-wired grounding bolt.

The interior of the box holds 5 holder fuse blocks pre-wired to the positive SOLARLOK connectors, 5 terminal blocks pre-wired to the negative SOLARLOK connectors, and an equipment terminal block used to ground the equipment. Fuses are not included.

Part Number: 1954283-1

Technical Data

- **Output Wire**: Cu ONLY, 90°C, 14-4 AWG
- **Maximum Voltage**: 600 V
- **Maximum Output Current**: 75 A
- **Maximum Continuous Current**: 60 A
- **Maximum Current Per String**: 15 A
- **Maximum Fuse Rating**: 15 A
- **Maximum Module Isc Per String**: 9.6 A
- **Enclosure Type**: NEMA 3
- **Ambient Temperature**: -35°C to 50°C [-31°C to 122°F]
- **Negative Output Terminal Torque**: 4 Nm [35 in-lbs]
- **Positive Output Terminal Torque**: 14-10 AWG = 4 Nm [35 in-lbs] 8 AWG = 4.5 Nm [40 in-lbs] 6.4 AWG = 5.1 Nm [45 in-lbs]
- **Ground Terminal Block Torque**: 4Nm [35 in-lbs]

Features & Benefits

- Combines up to 5 PV strings
- Converts to standard wires
- Completely pre-assembled
- Plug & play design provides labor savings and minimizes installer error during installation
- Uses existing products currently produced by Tyco Electronics
- UL 1741 listed

Output Wire: Cu ONLY, 90°C, 14-4 AWG

Maximum Voltage: 600 V

Maximum Output Current: 75 A

Maximum Continuous Current: 60 A

Maximum Current Per String: 15 A

Maximum Fuse Rating: 15 A

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Ambient Temperature: -35°C to 50°C [-31°C to 122°F]

Negative Output Terminal Torque: 4 Nm [35 in-lbs]

Positive Output Terminal Torque: 14-10 AWG = 4 Nm [35 in-lbs] 8 AWG = 4.5 Nm [40 in-lbs] 6.4 AWG = 5.1 Nm [45 in-lbs]

Ground Terminal Block Torque: 4Nm [35 in-lbs]
**Cable Assembly Tooling Specs**

1. **Hand Crimp Tool**
   - for Screw Machine Contacts
   - Includes Crimp Head & Locator
   - PN: 3-1579004-7 (2.5 mm² & 4.0 mm²)
   - PN: 1-1579004-2 (4.0 mm² & 6.0 mm²)

2. **Extraction Tool**
   - (suitable for all wire sizes)
   - PN: 1102855-3
   - (Standard Line Connector)
   - PN: 1102855-9
   - (Slim Line Connector)

3. **Insulator Stripper**
   - Includes length stop for all wire size
   - (Suitable for our Solar Cable)
   - PN: 4-1579002-2
   - (2.5 mm², 4.0 mm² and 6.0 mm²)

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**SOLARLOK Electric Terminator CS 200**

**Base Machine**:
- PN: 539630-1

**Electrical Terminator CS 200**

- for Screw Machine Contacts

**Adaptor for Crimp Head**
- PN: 1579000-4

**Crimp Head**
- (2.5 mm² and 4.0 mm²)
- PN: 3-1579016-8

**Crimp Head**
- (4.0 mm² and 6.0 mm²)
- PN: 7-1579001-9

**Crimp Head (AWG 10)**
- PN: 8-1579001-2

**Crimp Head (AWG 12)**
- PN: 5-1579001-5
Junction Box Assembly Tooling

1. Wire Spring Clamp Tool
   PN: 1579007-2

2. Diode/Jumper Spring Clamp Tool
   PN: 1579007-5

3. Foil Spring Clamp Tools
   - 6 Rail Large Box (Shown)
     PN: 1579007-3
   - 5 Rail (Not Shown)
     PN: 1740969-3
   - 4 Rail Medium Box (Not Shown)
     PN: 1740969-1
   - 3 Rail Small Box (Not Shown)
     PN: 1740969-2

Connector Assembly Tooling

4. Hexagon Spanner Head for torque Wrench
   PN: 523229-1 Size 13 mm
   (Standard Line Connector)
   PN: 523229-2 Size 11 mm
   (Slim Line Connector)

5. Torque Wrench, PN: 2161345-1, 1.2 – 3.0 Nm
   (Standard Line Connector)
   PN: 2161345-3, 0.3 – 1.2 Nm
   (Slim Line Connector)

Field Service Kit
Part Number: 1534858-1
(Metric Wire)

Included in Kit:
- Hand Crimp Tool
  PN: 1-1579004-2
- Extraction Tool
  PN: 1102855-3
- Insulation Stripper
  PN: 4-1579809-2

- 100 Cable Coupler
  (Housings, Plus and Minus coded)
  *Cable outer diameter 5.5 mm to 8.0 mm
- Crimp Contacts
  (4.0 mm² and 6.0 mm²)
- Pinch ring
- Seals

SOLARLOK INSTALLER STARTER KIT, Standard Line Connector
Part Number: 5-1579010-4

Included in Kit:
- Hand Crimp Tool
  PN: 1-1579004-2
- Extraction Tool
  PN: 1102855-3
- SOLARLOK Field Manual
- Instruction Sheets

SOLARLOK INSTALLER STARTER KIT, Slim Line Connector
Part Number: 6-1579010-4

Hexagon Spanner Head for torque Wrench
PN: 523229-1 Size 13 mm
(Standard Line Connector)
PN: 523229-2 Size 11 mm
(Slim Line Connector)

Torque Wrench,
PN: 2161345-1, 1.2 – 3.0 Nm
(Standard Line Connector)
PN: 2161345-3, 0.3 – 1.2 Nm
(Slim Line Connector)
Assembly and Installation Guidelines
SOLARLOK plug connectors

**ATTENTION** : This connector is to be used only to interconnect firmly fixed cables

**DO NOT DISCONNECT UNDER LOAD** : Current path should only be disconnected using approved disconnect devices.

SOLARLOK component cable can be labeled with label PN : 1718077-1.
(DO NOT DISCONNECT UNDER LOAD)

**PROTECT AGAINST SHOCK** : Ensure that conductors and their associated connectors are separated from opposite polarity components.

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### IMPORTANT NOTE

Mounting and installation must be done by qualified and trained staff considering all applying safety regulations. Failure to follow all instructions in Application Specification 114-18488 (available at www.tycoelectronics.com/documents), including using only approved TE tooling (if applicable), can result in improper installation and/or crimping which is dangerous and may cause or contribute to electrical fires. Should be used only by individuals with proper training and experience.

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**General Comments**

Any kind of pollution (dust, oil, humidity, etc.) during the assembly process or to the unmated connector can degrade contact and connector performance. This applies in particular to the seals and the crimping of the contacts. A clean assembly environment is essential.

**Termination of the Cable**

- **Wires and Crimping of the Contacts**
  - SOLARLOK connectors use different crimp contacts for various wire gauges.
  - Possible wire gauges are 2.5 mm², 4.0 mm², and 6.0 mm², AWG 14, AWG 12 and AWG 10.
  - The tools to be used are selected based upon the wire gauge.
  - For the application specification, please refer to specification #114-18488.

**3.1 Handling of the Connectors**

When assembling the connectors, the following sequence must be followed:

1. Stripping the wire to 9 +/- 1mm without damaging the strands
   (please refer to application specification 114-94061-1)
3.1 Handling of the Connectors (continued)

2: Insert the stripped wire into the wire crimp barrel until it stops.

3: While holding the wire in place, squeeze tool handles together until ratchet releases.

4: Push contact with cable into the connector housing (include seal/pinch ring combination and backshell) until you hear the contact is locked into position. To verify contact engagement, give a gentle pull back on the cable to be sure the contact is locked.

"CLICK"

5: Tighten backshell nut to 1.3 +0.2 Nm.
(For tooling, please refer to page 33, item 5)
Assembly and Installation Guidelines (continued)

3.2 Connector Latching

When mating the SOLARLOK connectors, ensure the following:

1: Connectors labeled with a plus or minus are keyed and can only be mated to similarly marked and keyed connectors.

**CAUTION : THE “NEUTRAL” DESIGNATED PIN CONNECTORS INCORPORATE NO KEYING FEATURES AND MUST ONLY BE USED FOR SERIAL INTERCONNECTION OF PHOTOVOLTAIC MODULES. THE NEUTRAL PRODUCT SHOULD NOT BE USED WHERE MAINTAINING POLARITY IS CRITICAL.**

2: The polarity of the “neutral” connector should be labeled with Part Number: 1394725-1 or 1394725-2.

3: The connector system is fully latched only when the latches are flush with the mating connectors. After the connector is fully latched, the optional latch locking clip may be snapped, with a click, into place.

3.3 Disconnecting

**CAUTION : DO NOT DISCONNECTED UNDER LOAD.**

Disconnect circuit load before unplugging connectors by using approved devices (DC main switch, inverter connector and other devices). Cable assemblies should be labeled with part number: 1394470-1.

1: The locking mechanism is opened by depressing the latches.

2: Pull out the connectors. While depressing the latches, disconnect the connector by pulling the connector halves apart.
Assembly and Installation Guidelines (continued)

Application Examples

Storage  See product specification 108-18701

Tooling  Find available tools for the contact crimping on page 32 (please specify the required wire gauge). An extraction tool (part number 1102855-3 and 1102855-9) is needed to disassemble the connector components. The tool is used to unlock the contact retention features, after which the contact can be removed and re-used one time if necessary.

Technical Description
As solar becomes an increasingly viable and competitive source of alternative energy, TE Solar works with you every step of the way to solve your connectivity challenges. Our proven expertise, cross-industry innovation and broad range of connectivity solutions are establishing the intelligent link between the panel and the grid – and driving the future of solar energy.

te.com/solar
FOR MORE INFORMATION

TE Technical Support Center
Internet  
te.com/help
USA:  
Canada:  
Mexico:  
Latin/S. America:  
Germany:  
UK:  
France:  
Netherlands:  
China:  

Part numbers in this brochure are RoHS Compliant*, unless marked otherwise.  
*as defined www.te.com/leadfree